

# 5/2 Pneumatic Solenoid Valve

Aluminum Alloy Body | 5 Ports, 2 Positions | 1/8" to 1/2"



## Features

- Single-solenoid operation with air and spring return mechanism for proper reset
- Incorporated with advanced technology to reduce response time, resulting in enhanced actuation speed and precise pneumatic circuit control
- Reliable coil design engineered for continuous duty operation in demanding industrial environments
- Compact body design ideal for tight spaces
- Can be mounted in vertical or horizontal orientation
- Durable aluminum alloy body suitable for demanding industrial environments and harsh operating conditions
- Well-suited for applications in which a double-acting actuator is responsible for controlling the direction of flow
- Suitable for diverse industrial environments, especially manufacturing and automation, where precise pneumatic control is critical
- Supplied with NPT threaded connections for secure, leak-tight installation and compatibility with standard piping systems

## Materials of Construction

Valve Parts	Material
<b>Body</b>	Aluminum Alloy
<b>Seal</b>	NBR

\*Consult a chemical compatibility expert for correct seal and valve body material choice.

## Industrial Applications

- Robotic Arm Extension and Retraction
- Double-acting Cylinder in Press Machines
- Injection Molding Cylinder Actuation
- Air Control in Robotic Pick-and-Place Systems
- Conveyor Forward/Reverse Control
- Push/Pull Cylinders for Packaging Lines
- Pneumatic Control of Commercial Mixing Equipment
- Pneumatic Rotating Cylinders for Indexing
- Pneumatic Double-Acting Actuator Breather System
- Automated Press Brakes
- Automated Fluid Transfer in Assembly Lines
- Pneumatic Control of Air-driven Diaphragm Pumps
- Pneumatic Control of Valve Manifolds for Fluids
- Reversible Air Cylinders for Test Rigs
- Reversible Pneumatic Actuators for Material Handling

\*These are not intended for use in medical life support, combustion, aviation, aerospace, automotive or similar applications

## Approvals

- CE certified for EMC Compliance. Meets EN 61000-6-3:2007 + A1:2011, EN 61000-6-1:2007, EN 61000-3-2:2014, EN 61000-3-3:2013

## Electrical Data

Pipe Size (in)	Power Rating (Holding)		Coil Connection	Coil Class	Protection Class
	AC, 60 Hz VA	DC Watts			
	110V	24V			
1/8	3	2.8	DIN40050	F	IP65
3/8	4	3			
1/4	4	3			
1/2	4	3			

- (1) Valves are designed to be normally closed (NC)
- (2) Valves are suitable for continuous energization (100% duty cycle) within rated voltage and ambient temperature limits. Please note that the maximum operating frequency is 5cycles/second
- (3) AC power ratings shown represent steady state (Holding) VA at rated voltage, 50/60 Hz, and 40 °C (104 °F) ambient temperature
- (4) Electrical values are nominal with a tolerance of ±10 % unless otherwise specified

## Specifications

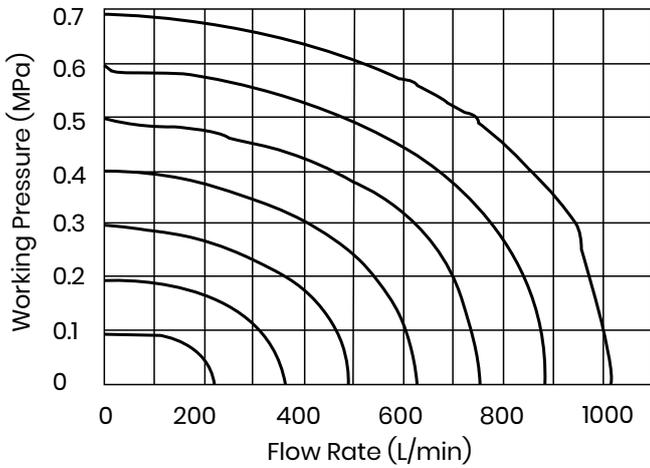
Product SKU	Pipe Connection		Flow Coefficient Value, Cv	Operating Pressure (psi)			Operating Temperature (°F)	
	Size (in)	Thread Connection		Min	Max		Min	Max
					AC	DC		
					110V	24V		
4V110-06	1/8	NPT - Female	0.67	22	116	116	-4	158
4V210-08	1/4	NPT - Female	0.89					
4V310-10	3/8	NPT - Female	1.68					
4V410-15	1/2	NPT - Female	2.79					

\*Valves are designed to be normally closed (NC)

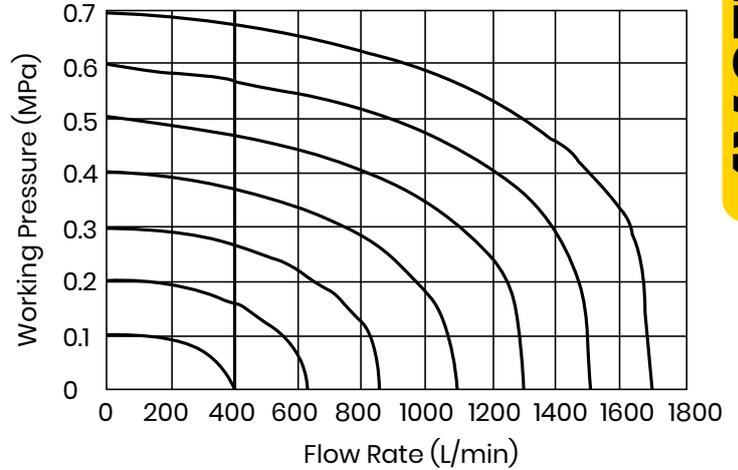
\*\*This valve is not permitted for applications under freezing temperature

## Flow Chart

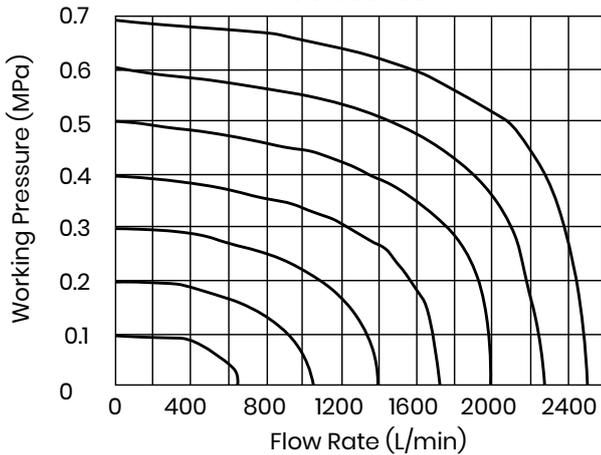
4V110-06



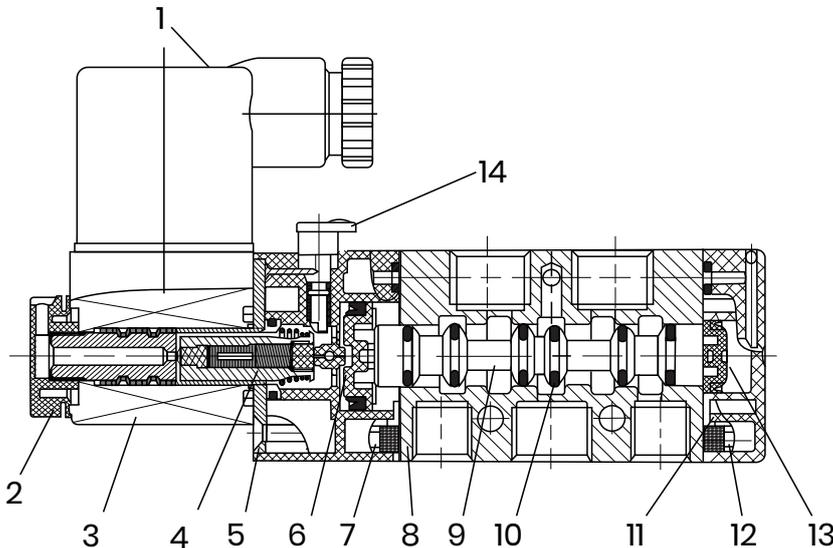
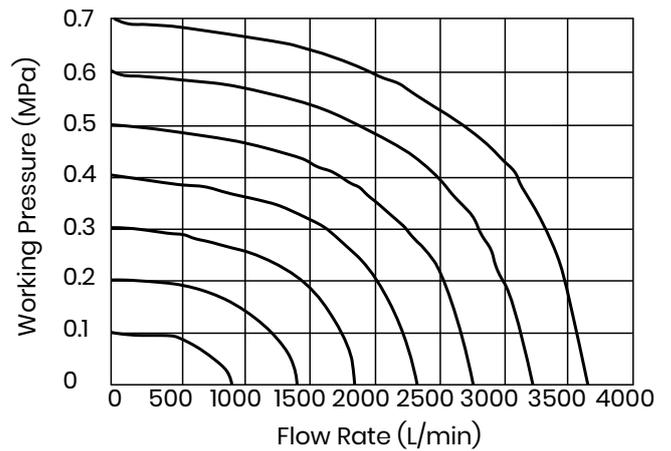
4V210-08



4V310-10



4V410-15

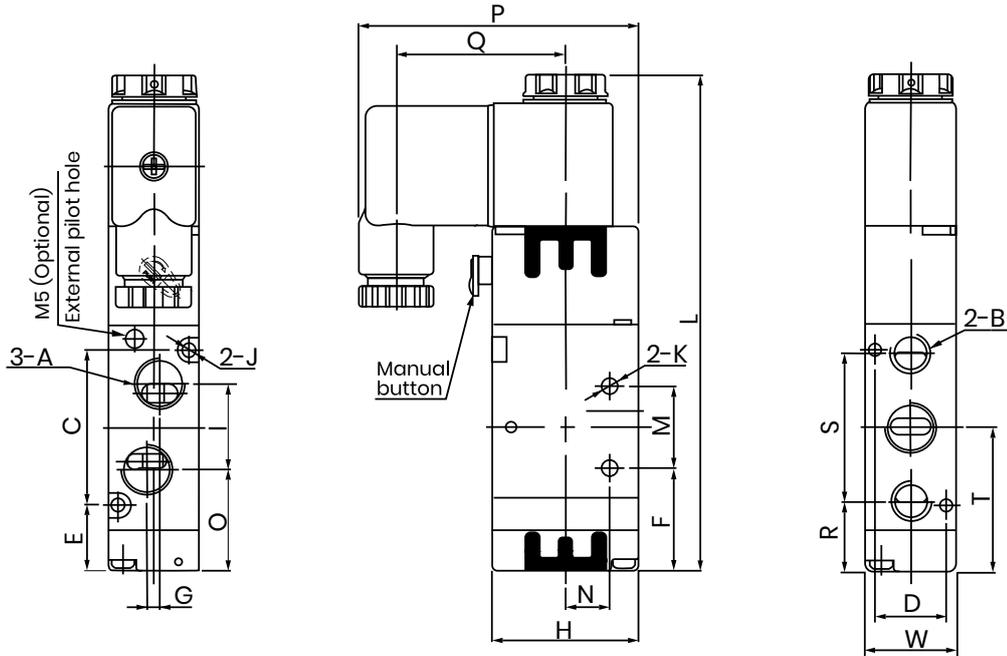


## Bill of Materials

No.	Valve Parts	Material
1	Connector	Engineered Plastics
2	Nut	POM + Carbon Steel
3	Coil	Copper
4	Pilot Units	Engineered Plastics
5	Plate	Carbon Steel
6	Piston	POM
7	Pilot Seat	Engineered Plastics
8	Valve Body	Aluminum Alloy
9	Spool	Aluminum Alloy
10	O-ring	HNBR
11	Rear Cover	Engineered Plastics
12	Filter	Synthetic Material
13	Piston	POM
14	Manual Button	Engineered Plastics

# 5/2 Pneumatic Solenoid Valve

Aluminum Alloy Body | 5 Ports, 2 Positions | 1/8" to 1/2"



## Dimension

Product SKU	Dimension (in)																			Wt (lb)	
	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S		T
<b>NORMALLY CLOSED (NC)</b>																					
4V110-06	1/8	1.18	0.51	0.65	0.96	0.12	1.06	0.63	0.13	0.12	4.06	0.55	0.37	0.93	2.17	1.33	0.69	1.10	1.24	0.71	0.24
4V210-08	1/4	1.50	0.67	0.63	0.98	0.12	1.38	0.83	0.13	0.17	4.75	0.79	0.41	0.96	2.63	1.58	0.67	1.42	1.38	0.87	0.46
4V310-10	3/8	1.97	0.79	0.75	1.26	0.16	1.57	0.94	0.17	0.17	5.48	0.94	0.53	1.26	2.72	1.58	0.85	1.77	1.74	1.06	0.64
4V410-15	1/2	2.83	1.06	0.83	1.69	0.16	1.97	1.42	0.17	0.20	6.64	1.10	0.69	1.54	2.92	1.58	1.00	2.48	2.24	1.34	1.16

- (1) Weight and dimension may vary slightly from production
- (2) Dimension shown are nominal and provided for reference only
- (3) Dimension tolerance: ± 5% unless otherwise specified
- (4) H = Height (without DIN Connector), L = Length, W = Width

## Product Ordering Code

<b>4V</b>	<b>X</b>	<b>X</b>	<b>X</b>	<b>-</b>	<b>X</b>	<b>-</b>	<b>X</b>	<b>X</b>
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**VALVE SERIES**

CODE	DESCRIPTION
4V	5/2 PNEUMATIC SOLENOID VALVE

**VALVE TYPE**

CODE	DESCRIPTION
0	NORMALLY CLOSED (NC)

**VALVE BODY ID CODE**

CODE	DESCRIPTION
1	1SERIES (FOR 1/8" only)
2	2SERIES (FOR 1/4" only)
3	3SERIES (FOR 3/8" only)
4	4SERIES (FOR 1/2" only)

**CONTROL TYPE**

CODE	DESCRIPTION
1	SINGLE CONTROL

**VALVE SIZE**

CODE	DESCRIPTION
06	1/8" DN6
08	1/4" DN8
10	3/8" DN10
15	1/2" DN15

**VOLTAGE USED**

CODE	DESCRIPTION
24V	24V
110V	110V

**TYPE OF CURRENT**

CODE	DESCRIPTION
AC	ALTERNATING CURRENT
DC	DIRECT CURRENT

**EXAMPLE:**

**4V210-08-110VAC** indicates an aluminum alloy body 5/2 Pneumatic Solenoid Valve, single control, 1/4" NPT-Female, normally closed configuration with 110V AC coil